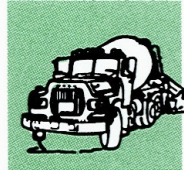


*Everything in Concrete*

**ARROWHEAD Concrete Works, Inc.**

5572 MILLER TRUNK HIGHWAY • DULUTH, MINNESOTA 55811

Telephone 218/729-8274 • Fax 218/729-6724



GERALD CARLSON

DOUGLAS CARLSON



To our valued customers,

February 1, 2009

In complying with the new regulations in the state of Minnesota, we have equipped our mixer trucks with self contained washout systems. These systems allow our drivers to wash their chutes without allowing wash water to come into contact with the ground. The wash water will be carried back to the plant with the truck for proper disposal. We have included images below from the streets of Canal Park in Duluth showing a couple of our washout systems in action.



The system found on most of our trucks consists of a bucket attaching to the end of the chutes which collects the wash water. The pump system moves the slurry water back up into the drum of the truck. All that remains in the bucket are rocks that have been washed clean of their cement coating. These rocks can then be dumped safely on the ground or returned to the plant.

The systems are installed on both our front and rear discharge mixers and will be used on all jobs in Minnesota.

We have anticipated potential questions on this issue and have posted answers, along with other information on our website at: [www.arrowheadconcreteworks.com/environmental.htm](http://www.arrowheadconcreteworks.com/environmental.htm) Please feel free to call us with your questions and concerns. We will do our best to answer them and if unable, will use our resources to try and find someone who can get an answer for you.

Arrowhead Concrete | Brenny-Dahl Block | Lakehead Concrete